

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 19410**

2005 Ford F250, F350 Super Duty 5.4L, 6.8L V8, 2/4 W.D.
(Exc. F350 Chassis Cabs)



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the O.E. inlet pipe/muffler/tail pipe welded assembly from the vehicle. Lubricate the rubber isolators with WD-40, or a similar product, to aid in removal of the metal rod hangers. Do **NOT** remove the exhaust pipe just ahead of the welded muffler assembly
2. Install DynoMax inlet pipe **52240**. Insert the metal rod hanger into the rubber isolator on the passenger side frame. Finger tighten the 3" inlet end clamp.
3. Install DynoMax Super Turbo Muffler **17792**. Either end of the muffler can be installed as the inlet. Finger tighten the 3" inlet end clamp.
4. Install DynoMax tail pipe **55226**. Insert the metal rod hangers into the three rubber isolators on the chassis and frame. Finger tighten the 3" clamp.

5. Install DynoMax stainless steel tip **36388** using the **33272** band clamp. Position the band clamp with the fasteners on top.
6. Beginning at the inlet end, align all the parts and fully tighten all clamps.
7. Please see system diagram on back page of these instructions.

KIT CONTAINS:

- (1) 17792 MUFFLER
- (1) 52240 INLET PIPE
- (1) 55226 TAIL PIPE
- (1) 36388 304SS TIP
- (3) 3" U-BOLT CLAMPS
- (1) 3" BAND CLAMP
- (1) 700655 INSTRUCTION SHEET

19410 SYSTEM DIAGRAM

